

Work Order ID 147278***147278***

Page 1

Wednesday, August 03, 2016 7:19:01 AM

Item ID: D206-559-023

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: 206L Series/407 Bearpaws - Narrow

Start Date: 5/27/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/8/2016 Req'd Qty: 2.00

2

Customer:

Reference:

DAS**21**

Run Start

NR1

Approvals: Process Plan:

9-89Date: **AUG 03 2016** Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-559

rev L

AUG 03 2016**DAS****S****9-89**

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D206-559-023 CHG007

DAS
2x 27
9-89**AUG 09 2016**

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

2**PC**
DAS
28
9-89**AUG 05 2016**

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.01

Quality Control

2x 7
DAS
27
9-89**AUG 09 2016**

Work Order ID 147278***147278***

Page 2

Wednesday, August 03, 2016 7:19:02 AM

Item ID: D206-559-023

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: 206L Series/407 Bearpaws - Narrow

Start Date: 5/27/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/8/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Packaging	0.00							
180									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-559-023								
	LOCATION: FG012								
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.03							
Quality Control									

X2 DAS
27
9-89

AUG 09 2016

16/8/9 JA

JA AUG 09 2016

* Wednesday, August 03, 2016 7:19:08 AM

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-17A		Purchased	No			160	Each	149.0000	12	24			
AN4-17A Bolt DAS 27 9-89													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				over003				50					
					M135056			50					
				ST343				99					
					M134943			99					
AN4-20A		Purchased	No			160	Each	164.0000	12	24			
AN4-20A Bolt DAS 27 9-89													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				6					
					m116419			6					
				over003				50					
					m135056			50					
				ST343				108					
					m134943			108					

Picklist Print

Wednesday, August 03, 2016 7:19:08 AM

Work Order ID: 147278

147278

Parent Item: D206-559-023

D206-559-023

Parent Item Name: 206L Series/407 Bearpaws - Narrow

Start Date: 5/27/2016

Required Date: 6/8/2016

Start Qty: 2.00

Required Qty: 2.00

D2182B Manufactured No

160 f

401.0128 2.5 5

D2182B

Rubber Cushion - Black (\$Per Foot)

050

**

PC

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST411

401.0128

108914

2.5

~~130427~~

48.5128

135093

350

5

D2274 Manufactured No

160 Each

506.0000 12 24

D2274

Radius Block

**

PC

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

12

86855

12

ST006

191

110264

12

144391

19

146624

160

24

ST012a

303

147530

303

D2438 Manufactured No

160 Each

76.0000 6 12

D2438

Clamp

**

PC

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST542

76

110276

2

~~140182~~

12

147538

62

6

AUG 05 2016

Picklist Print

Wednesday, August 03, 2016 7:19:08 AM

Work Order ID: 147278

147278

Parent Item: D206-559-023

D206-559-023

Parent Item Name: 206L Series/407 Bearpaws - Narrow

Start Date: 5/27/2016

Required Date: 6/8/2016

Start Qty: 2.00

Required Qty: 2.00

D2529 Manufactured No

160

Each

696.0000

12

24

D2529

Washer

**

PC

DAS
28
9-89

Location

Loc Qty

Loc Code

ST008

696

108881

12

145269

184

147569

500

24

D2672 Manufactured No

160

Each

0.0000

2

4

D2672

Bearpaw

**

146649

DAS
28
9-89

D2732 Manufactured No

160

f

279.3947

2.5

5

D2732

Rubber Cushion (Sper foot)

**

B136785 PC

DAS
28
9-89

Location

Loc Qty

Loc Code

ST412

279.3947358

117118

5E-10

143793

279.394736

DAS
27
9-89

AUG 05 2016

Picklist Print

Wednesday, August 03, 2016 7:19:08 AM

Work Order ID: 147278

147278

Parent Item: D206-559-023

D206-559-023

Parent Item Name: 206L Series/407 Bearpaws - Narrow

Start Date: 5/27/2016

Required Date: 6/8/2016

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased No

160

Each

2,489.000

12

24

MS21042L4

Locknut

**

PC DAS 28 9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

51

m133363

51

GA

468

m133769

116

m135058

352

ST3003

26

m134955

26

ST303

1944

m135127

944

m135297

1000

24

NAS1149D0463J

Purchased No

160

Each

1,636.000

24

48

NAS1149D0463J

Washer

**

PC DAS 28 9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

320

M132035

15

M134508

32

M135056

273

ST260a

600

M135056

600

ST263

716

M134943

716

48

AUG 05 2016

Work Order ID 147278

147278

Page 1

Wednesday, June 08, 2016 2:27:58 PM

Item ID: D206-559-023

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 206L Series/407 Bearpaws - Narrow

Start Date: 5/27/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/8/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start ***NR1***

Approvals: Process Plan: MLS Date: JUN 09 2016 Tooling: _____ Date: _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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AUG 03 2016

IIN-D206-559	rev L
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100 Document Control
DOCUMENT CONTROL

0.00

DAS
G
9-89

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D206-559-023 CHG007

DAS
21
9-89 **AUG 03 2016**



160 Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

170 QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.00

Quality Control

REFERENCE ONLY

DART AEROSPACE LTD.

D206-559

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

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Revision: L
Date: 11.04.08